ALUMINUM & SECURITY STORM DOORS 2017-2018





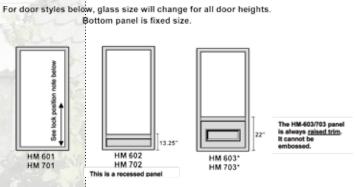
DOORS

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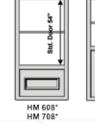
ALUMINUM STORM DOORS

- 4 ELITETM STORM DOORS 600 SERIES
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ALUMINUM STORM DOOR MEASUREMENTS



HM 607 HM 707







The HM 608/70

SELF STORING GLASS

The glass opening for the styles below are fixed.

The bottom panel is variable.

The top glass sizes for the styles below are fixed for door heights up to and including 85". The glass size will increase for doors over 85" in height.

3	8. Door
	\$ ``↓
	Variable depending on door height.
	HM 604 HM 704

HM 601





Std. Do
HM 612 HM 712

300, 6							
	HM 604 HM 704	HM 606 HM 706	HM 612 HM 712				
	mm 704	7 mm 7 0 0	FIM 7 12				
	19.00						
HM-601	P. 3	HM- 604	P. 3	HM- 707	P. 5	HS- 600	P. 6
HM-601	G P. 4	HM-606	P. 3	HM- 708	P. 5	HS- 601	P. 6
HM-601	L P. 4	HM- 607	P. 3	HM- 710	P. 5	HS- 602	P. 6
HM-601	M P. 4	806 -MH	P. 3	HM- 712	P. 5	HS- 603	P. 6
HM-602		HM-610	P. 3	HM- 713	P. 5	HS- 604	P. 6
HM-602	G P. 4	HM- 612	P. 3			HS- 605	P. 6
HM-602	L P. 4	HM-613	P. 3			HS- 700	P. 6
HM-602	M P. 4	HM- 701	P. 5			HS- 701	P. 6
HM-603	P. 3	HM- 702	P. 5			HS- 702	P. 6
HM-603	G P. 4	HM- 703	P. 5			HS- 703	P. 6
HM-603	L P. 4	HM- 704	P. 5			HS- 704	P. 6
HM-603	M P. 4	HM- 706	P. 5			HS- 705	P. 6

Cover Photos: Aluminum Storm Door - HM-601 Circle Top

Security Storm Door - HM-942 Bristol

34 ALUMINUM STORM DOOR LOCK OPTIONS

SAFEGUARDTM SECURITY STORM DOORS

12-15 LASER CUT SERIES

16-19 CONTEMPORARY SERIES

20-21 FORGED SERIES

22-23 MODERN SERIES

24 SUNSHINE SERIES

25 FULL VIEW SERIES

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33 ARCH TOP / FEATURES

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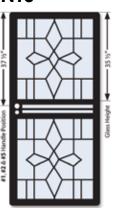
P. 29

P. 29

SECURITY DOOR MEASUREMENTS



- · Center of lever for #3 & #4 Handlesets is positioned 42" from the bottom of the door.
- · Center of handle for #1, #2 & #5 Handlesets is positioned 37 1/2" from the top of the door. Doors over 87" will be adjusted accordingly.
- Exact door blank size for standard 36" x 80" opening is 35-1/2" x 79"
- . Main Security Door Frame is constructed of 2" x 1" 16 gauge Steel Tubing.



HM- 102	P. 34	HM- 134	P. 39	HM- 156	P. 33	HM-213-RF	P. 30	HM- 942
HM-102-RF	P. 34	HM-134-RF	P. 39	HM-156-RF	P. 33	HM- 313	P. 30	HM-950
HM- 104	P. 34	HM- 135	P. 40	HM- 158	P. 27	HM-313-RF	P. 30	HM- 952
HM-104-RF	P. 35	HM-135-RF	P. 40	HM- 159	P. 27	HM- 314	P. 29	HM- 954
HM-106	P. 35	HM- 137	P. 37	HM- 160	P. 27	HM- 902	P. 17	HM-956
HM-106-RF	P. 35	HM-137-RF	P. 37	HM-160-RF	P. 28	HM- 904	P. 17	HM- 958
HM- 111	P. 32	HM- 138	P. 38	HM- 163	P. 33	HM- 906	P. 17	HM- 960
HM- 111-RF	P. 32	HM-138-RF	P. 38	HM- 163-RF	P. 33	HM- 908	P. 17	HM- 970
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HM- 128	P. 35	HM- 150	P. 26	HM- 184	P. 30	HM- 934	P. 20	
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HM- 133-RF	P. 39	HM- 152	P. 26	HM- 213	P. 30	HM- 940	P. 20	0000000

HARDWARE

35 SECURITY STORM LOCK OPTIONS / HARDWARE OPTIONS / POWDERCOAT

ELITETM STORM DOOR STYLES - 600 SERIES



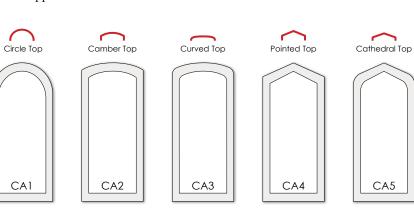
HM-606

HM-604

pg. 3

HM-606 Storm Door ▼

Custom made to fit your entryway, our elite aluminum storm doors are available in 5 arch top shapes. They are pre-formed to fit your opening. The glass is held in place using our cam lock system giving a secure fit. Screens for 601, 602, 603 have center support bar.



Arch top available for 601, 602, 603, 604, 606, 612

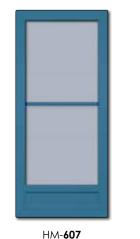


SELF-STORING GLASS - 600 SERIES

HM-607 Self-Storing Storm Door ▼







pg. 3





ARCH TOP ALUMINUM STORM DOORS

HM-608 pg. 3



HM-610 pg. 3

- Two moveable glass panels operate independently from top, bottom or both
- Glass frame designed to stay in track
- Nylon guide for smooth operation
- Removable screen
- Easy touch sliding glass lock



* indicates screens without center bar

GROOVED GLASS



HM-**602M** Storm Door ▲



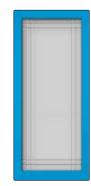
HM-**601G** pg. 4



HM-**602G** pg. 4



HM-**603G** pg. 4



HM-**601M** pg. 4



HM-**602M** pg. 4



нм-**603М** pg. 4



HM-**608** Self-Storing Storm Door ▲



HM-602 Camber Top Storm Door ▲

IM-802 Camber top storm boor



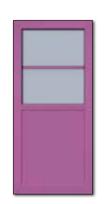
DOGGY DOOR

We have not forgotten your best friends. A pet door can be added to HM- $\bf 612$ and HM- $\bf 613$ flush bottom doors.





HM-**612** pg. 3

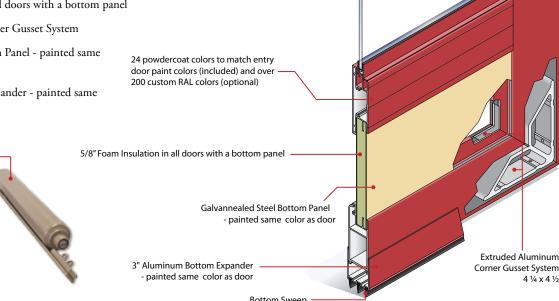


HM-**613** - Self-Storing pg. 3

ELITETM ALUMINUM STORM DOOR FEATURES

600 SERIES MAX SIZE 48 X 96

- Available in 5 arch top shapes
- 24 powdercoat colors to match entry door paint colors (included) and over 200 custom RAL colors (optional)
- Rigid 3 1/2" Extruded Aluminum Door Frame
- 5/8" Foam Insulation in all doors with a bottom panel
- Extruded Aluminum Corner Gusset System
- Galvannealed Steel Bottom Panel painted same color as door
- 3" Aluminum Bottom Expander painted same
- Bottom Sweep
- Matching Pump



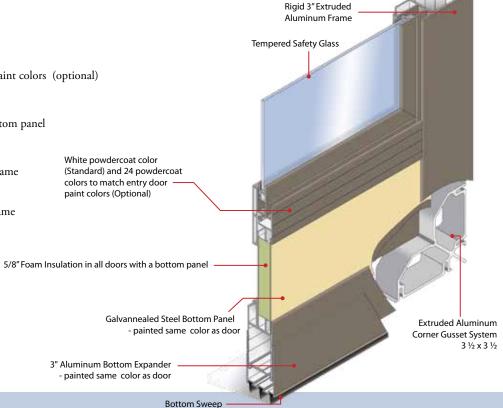
Rigid 31/2" Extruded Aluminum Frame

Tempered Safety Glass

CLASSIC™ ALUMINUM STORM DOOR FEATURES

700 SERIES MAX SIZE 37 X 85

- Not available in arch tops
- White powdercoat color (standard)
- 23 powdercoat colors to match entry door paint colors (optional)
- Rigid 3" Extruded Aluminum Door Frame
- 5/8" Foam Insulation in all doors with a bottom panel
- Extruded Aluminum Corner Gusset System
- Galvannealed Steel Bottom Panel painted same color as door
- 3" Aluminum Bottom Expander painted same
- Bottom Sweep
- Matching Pump



ALUMINUM STORM DOOR FEATURES FOR 600 & 700 SERIES

Aluminum Extruded Hinges

Continuous extruded hinges, manufactured exclusively by HMI, surpass the quality and durability of anything else offered on the market. Extending from top to bottom, and reinforced with a 1/4" plated steel rod and nylon bushings, our extruded hinges will never sag or warp from the weight of the door. (Painted same color as door.)



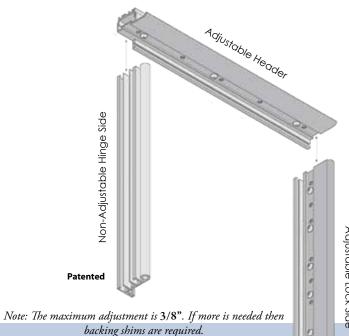
Cam Lock System - No More Clips!

Offered exclusively by HMI, the Cam Lock System is one of the EliteTM and ClassicTM Storm Doors innovations. It is free of loose parts and accessories, giving the homeowner problem free operation. All the hardware is hidden inside the door frame. One quick turn to loosen and another one to tighten! All you need is a penny.



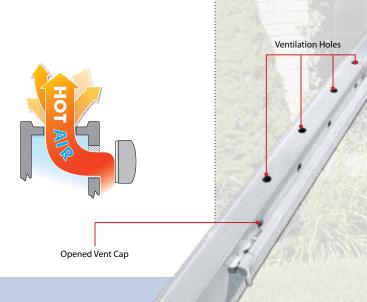
Expandable Frame - Optional

HMI's patented expandable frame helps make installation a snap and the appearance beautiful. It allows for adjustments up to 3/8". Made of extruded aluminum it creates a perfectly level opening to fit the storm door.



Heat Ventilation System - Optional

Occasionally, heat becomes trapped in between the storm door and entry door leading to condensation build-up or damage to the entry door's paint finish. With the help of our Heat Ventilation System, the hot air is given a path to exit. On the top edge of the storm door are a series of holes, and a vent cap is installed on the face of the door. The vent can be opened during the summer and closed during the winter.



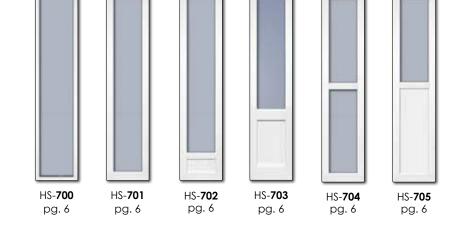
CLASSIC™ STORM DOOR STYLES - 700 SERIES

MAX SIZE 37 X 85 HM-**702** pg. 5 HM-**703** pg. 5 HM-701 pg. 5

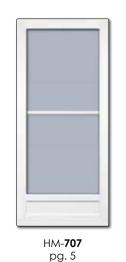
stabilizer bar.



HM-704 HM-706 pg. 5 pg. 5



SELF-STORING GLASS - 700 SERIES







Standard Color



For additional (optional) powdercoat colors see color chart on inside back cover

- Two moveable glass panels operate independently from top, bottom or both
- Glass frame designed to stay in track
- Nylon guide for smooth operation
- Removable screen
- Easy touch sliding glass lock





DOGGY DOOR

We have not forgotten your best friends. A pet door can be added to HM-712 and HM-713 flush bottom doors.





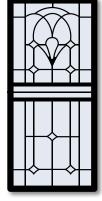
HM-713 - Self-Storing pg. 5

LASER CUT SERIES

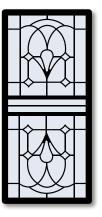
SAFEGUARDTM SECURITY DOORS



HM-902 Crystal A HM-914 Windsor ▲



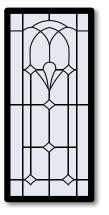
HM-902 Crystal pg. 15



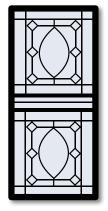
HM-**904** Eastern pg. 15



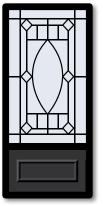
HM-906 Queen pg. 15



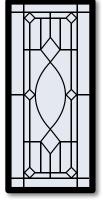
Glamour pg. 15



HM-910 Allure



HM-**912** Mystique pg. 16



HM-914 Windsor pg. 16









LASER CUT SERIES

LASER CUT SERIES



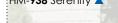


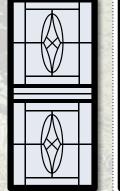




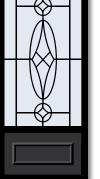
HM-**926** New Castle ▲

HM-930 Lotus ▲

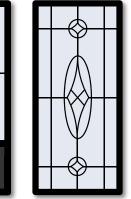




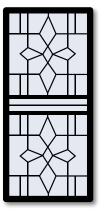
HM-916 Alys pg. 16



HM-918 Verona pg. 16



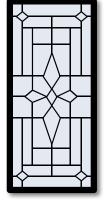
HM-**920** Cambridge pg. 16



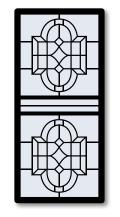
HM-**922** Templar pg. 17



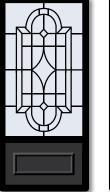
HM-924 Horizon pg. 17



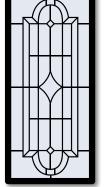
HM-926 New Castle pg. 17



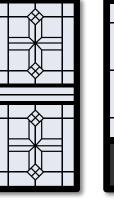
HM-928 Paragon pg. 17



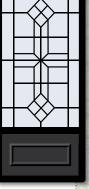
HM-930 Lotus pg. 17



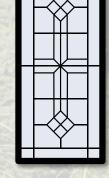
HM-932 Vintage pg. 18



HM-934 Heritage pg. 18



HM-936 Wyngate pg. 18



HM-938 Serenity pg. 18













CONTEMPORARY SERIES

CONTEMPORARY SERIES



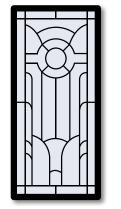




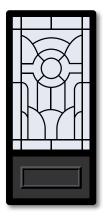
HM-**940** Cardiff ▲

HM-**942** Bristol▲

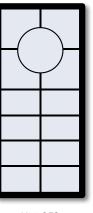
HM-**950** Milan▲



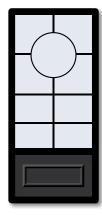
HM-**940** Cardiff pg. 20



HM-942 Bristol pg. 21



HM-**950** Milan pg. 21



HM-**952** Tokyo pg. 21





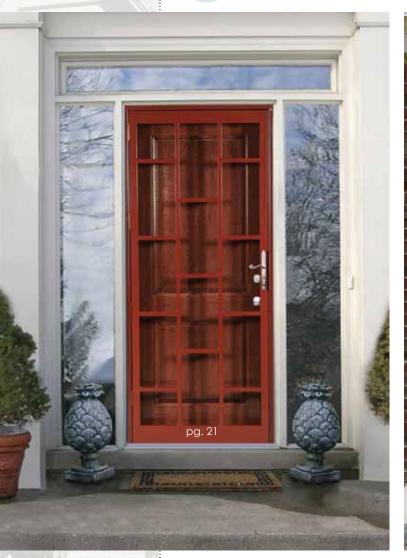






CONTEMPORARY SERIES

CONTEMPORARY SERIES



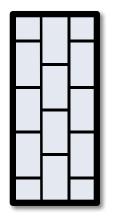




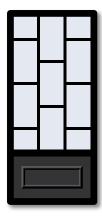
HM-**954** Brooklyn▲

HM-**956** Boston ▲

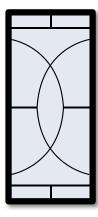
HM-**958** Madrid ▲



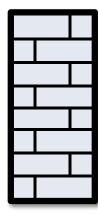
HM-**954** Brooklyn pg. 21



HM-956 Boston pg. 21



HM-**958** Madrid pg. 22



HM-960 London pg. 22









FORGED SERIES

FORGED SERIES



MODERN SERIES

MODERN SERIES



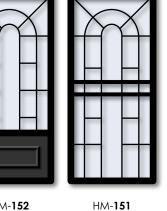


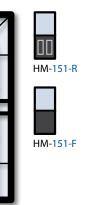


HM-**970** Victoria ▲ HM-151 Manhattan 🔺 HM-159 Eastern ▲

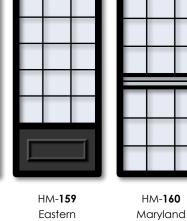




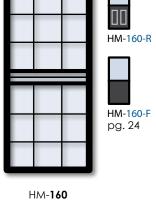




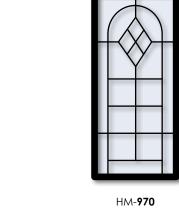




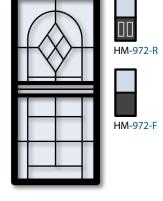
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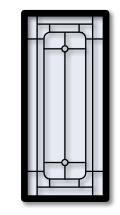


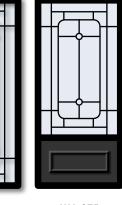
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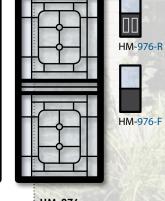












HM-150 Queens pg. 22

22



HM-152

Manhattan pg. 23

pg. 23







Victoria

pg. 24

HM-971 Everett pg. 24

HM-**972** Riviera pg. 24

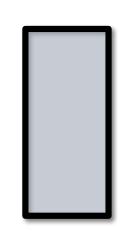
HM-974 Ventura pg. 24

HM-975 Avant-garde pg. 25

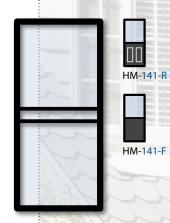
HM-976 Gloster pg. 25

SUNSHINE SERIES FULL VIEW SERIES









HM-114 Clear View pg. 27

HM-187 Plain View pg. 27

HM-**141** Philly pg. 27

HM-185 Florence ▼ Arch Top Not Available

pg. 27

◀ HM-114 Clear View with Mailslot

US Postal regulations require mail slots to be no less than 30" from the ground.

HM-213 Sunburst ▲

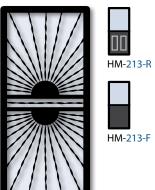


Sunbeam pg. 25



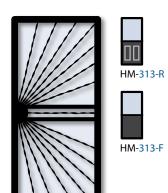
HM-314 Sunshine pg. 25

CA1 CA2 CA3 CA4 CA5



HM-213-R

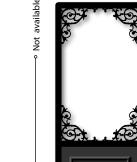
HM-213 Sunburst pg. 26



HM-313 Sunset pg. 26

FOR MATCHING SIDELITES REFER TO PRICE BOOK





HM-185



Florence*

HM-184 Candela* pg. 26

* Not available in zinc plating for shoreline

TRADITIONAL SERIES

TRADITIONAL SERIES

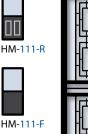


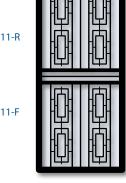




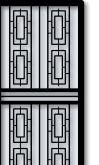
HM-111 Macao (with Cathedral Arch Top) ▲

HM-111 Macao* pg. 28

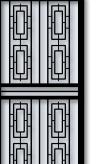


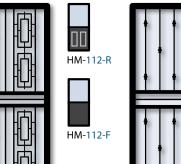


Oriental* pg. 28



HM-112

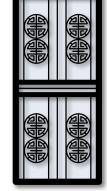






HM-167 Neptune* pg. 28

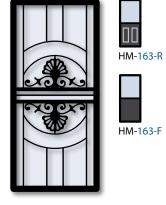
HM-156 Tea Garden ▲





HM-156 Tea Garden* pg. 29

HM-163 Versailles ▲



HM-163 Versailles* pg. 29

HM-168-R

HM-168 Modern* pg. 30











TRADITIONAL SERIES

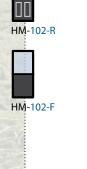






HM-102-R Tiara (with Circle Top) ▲







28

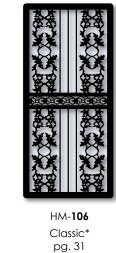


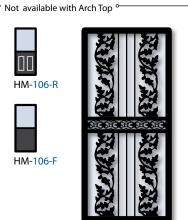






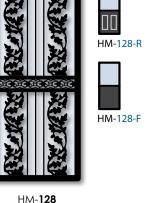


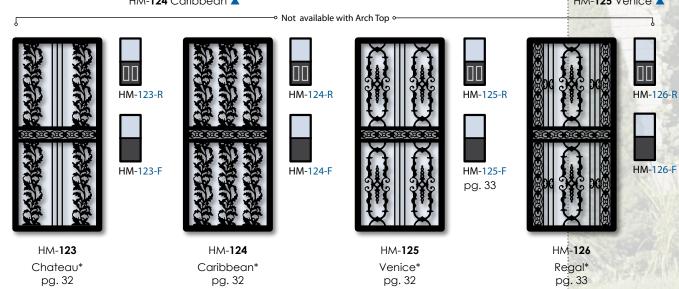




Graceland*

pg. 31







Regency*

pg. 30









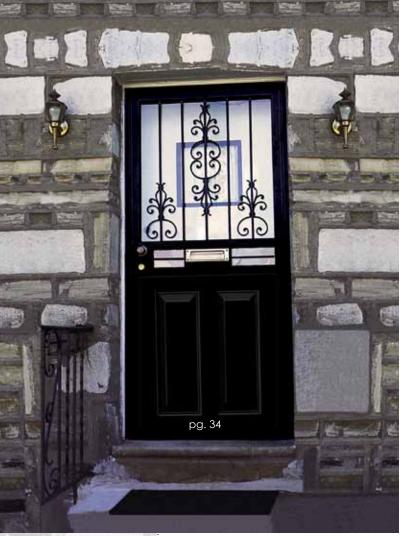


HM-106-R

HM-106-F

TRADITIONAL SERIES

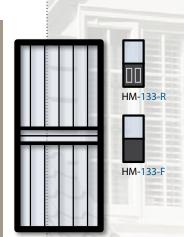
TRADITIONAL SERIES





HM-134 Sierra in a Patio Door Configuration ▲

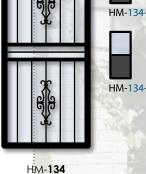
PATIO DOORS



HM-133 Sparta



\$ierra pg. 35



HM-135-F













30



HM-138 Mardi Gras pg. 34







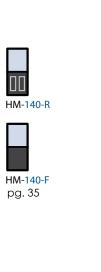
HM-138-F

HM-138-R



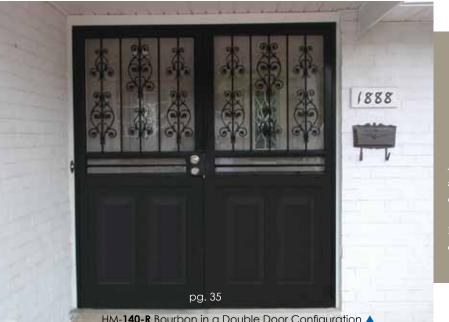
HM-139 Maison pg. 34





HM-140 Bourbon ▲

HM-140 Bourbon pg. 34



HM-140-R Bourbon in a Double Door Configuration ▲

DOUBLE **DOORS**

Each door operates independent













VALUE LINE SERIES ARCH TOP OPTIONS

SafeGuard™ value line doors have the same high quality and level of security as our premium doors. The difference is in the design. Value line doors have a more simplistic, economical design.

The value line series is only available with an economy #4 lever.

Note: Value Line Series doors are not available with a mailslot.

-5 0-10 100 mg

HME-147 Cannes V





Savannah pg. 36

HME-145 Washington pg. 37

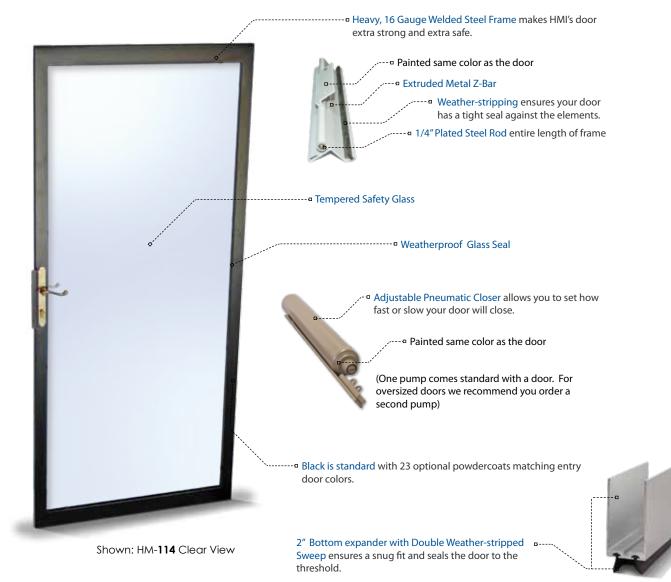




HMI's Arch Top Doors are available in 5 shapes. Homeowners can choose the shape that fits their architectural needs. Each arch top door is custom made. All doors are marked with the arch tops available for that style.

SECURITY STORM FEATURES

Circle Top







HME-143

Columbia

pg. 36



HME-**146** Paris pg. 37

HME-**147** Cannes pg. 37

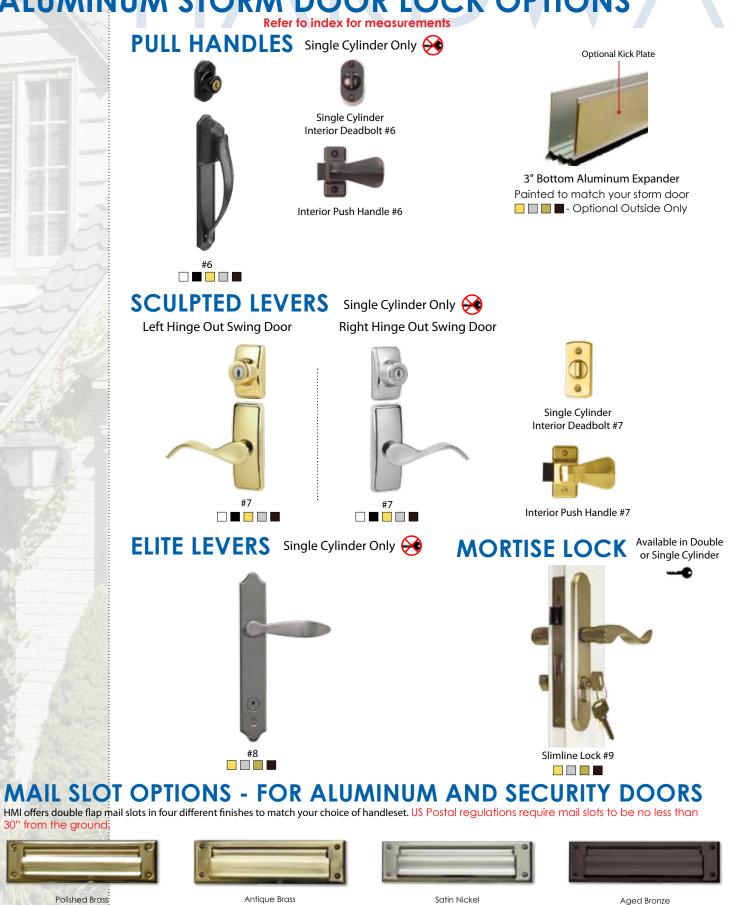




Richmond pg. 36



ALUMINUM STORM DOOR LOCK OPTIONS



SECURITY STORM DOOR LOCK OPTIONS





Key to #5 Entry Only

ALUMINUM & SECURITY HARDWARE OPTIONS

Schlage Lever #21 Aged Bronze



Polished Brass

For Security Doors Only

Inside View



Double Cylinder - Standard Keyed Exterior & Interior

Single Cylinder - Optional Keyed Exterior & Thumb Turn Interior

POWDERCOAT FINISHES

2" Bottom Aluminum Expander

Painted to match security storm door

Optional Outside Only

All Aluminum and Security Storm doors manufactured by HMI are coated with a "state-of-the-art" powdercoat finish to give years of trouble free enjoyment. The metal is cleaned and treated with chemically balanced detergents. The doors are then top coated with a powdercoating that is electrostatically applied and finally baked at 400° offering excellent adhesion, hardness, chemical resistance and weather resistance.

Door Closers are painted to match your

Aluminum and Security Storm Door finish.



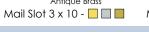
In addition to the 24 standard powdercoat finishes, HMI offers over 200 Custom Powdercoat Finishes. Please consult your local dealer for details. Note: These sample colors do not accurately reflect actual painted surface color. For closer accuracy please use HMI Color Chips or refer to the **HMI Color Guide**

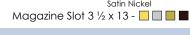


Indicates that lock can be keyed to entry door lock

30" from the ground











Indicates that lock cannot be keyed to entry door lock



BE SURE TO ALSO LOOK AT OUR **ENTRY DOOR** CATALOG









PROUDLY MADE IN THE U.S.A.